

**IN THE CLAIMS:**

1. (currently amended) A method for forming an asymmetric-area memory cell, the method comprising:  
forming a bottom electrode having an area;  
forming a colossal magnetoresistance (CMR) memory film overlying the bottom electrode, having an asymmetric area; and,  
forming a top electrode having an area, less than the bottom electrode area, overlying the CMR memory film.

2. (currently amended) The method of claim 1 wherein forming a CMR memory film with an asymmetric area includes forming a CMR memory film with a first area adjacent the top electrode and a second area, greater than the first area, adjacent the bottom electrode.

3. (currently amended) The method of claim 2 wherein forming a CMR memory film with an asymmetric area includes forming a CMR memory film first area approximately equal to the top electrode area.

4. (currently amended) The method of claim 3 wherein forming a CMR memory film with an asymmetric area includes forming a CMR memory film second area less than the bottom electrode area.

5. (currently amended) The method of claim 3 further comprising:

isotropically depositing a bottom electrode layer;  
isotropically depositing a CMR memory film layer, having a first thickness, overlying the bottom electrode layer;  
isotropically depositing a top electrode layer overlying the CMR memory film layer; and,  
wherein forming the top electrode area and the CMR memory film first area includes etching the top electrode layer and a second thickness portion of the CMR memory film layer.

[[5]] 6. (currently amended) The method of claim [[4]] 5 further comprising:

forming a first set of sidewall insulators adjacent the top electrode and the second thickness portion of the CMR film; and,  
wherein forming a CMR memory film second area includes etching the remaining portion of the CMR memory film layer, leaving a third thickness portion of the CMR memory film second area underlying the first set of sidewall insulators, where the third thickness is equal to the first thickness minus the second thickness.

[[6]] 7. (currently amended) The method of claim [[5]] 6 further comprising:

forming a second set of sidewall insulators overlaying the first set of sidewall insulators and adjacent the third thickness portion of the CMR memory film;

wherein forming a bottom electrode having an area includes etching the bottom electrode layer, leaving a bottom electrode area underlying the first and second set of sidewall insulators.

[[7]] 8. (currently amended) The method of claim [[5]] 6 wherein leaving a third thickness portion of the CMR memory film second area includes leaving a third thickness in the range of 20 to 80% of the first thickness.

[[8]] 9. (currently amended) The method of claim [[6]] 7 wherein forming a first set of sidewall insulators adjacent the top electrode and the second thickness portion of the CMR memory film includes forming the first sidewall insulators from a material selected from the group including silicon nitride and aluminum oxide, having a thickness in the range of 50 to 200 nanometers (nm).

[[9]] 10. (currently amended) The method of claim [[8]] 9 wherein forming a second set of sidewall insulators overlaying the first set of sidewalls and adjacent the third thickness portion of the CMR memory film includes forming the second sidewall insulators from a material selected from the group including silicon nitride and aluminum oxide, having a thickness in the range of 20 to 100 nm.

[[10]] 11. (currently amended) The method of claim 1 wherein forming a bottom electrode includes forming an electrode from a material selected from the group including TiN/Ti, Pt/TiN/Ti, In/TiN/Ti, PtRhOx compounds, and PtIrOx compounds; and,

wherein forming a top electrode includes forming an electrode from a material selected from the group including TiN, TiN/Pt, TiN/In, PtRhOx, and PtIrOx compounds.

[[11]] 12. (currently amended) The method of claim 1 wherein forming a CMR memory film overlying the bottom electrode includes forming a  $\text{Pr}_{0.3}\text{Ca}_{0.7}\text{MnO}_3$  (PCMO) memory film.

[[12]] 13. (currently amended) The method of claim 1 wherein forming a CMR memory film overlying the bottom electrode, having an asymmetric area, includes forming a CMR memory film first thickness in the range of 50 to 350 nanometers.

[[13]] 14. (currently amended) A method for forming an RRAM asymmetric-area memory cell, the method comprising:

forming a CMOS transistor with source and drain active regions;

forming a metal interlevel interconnect to a transistor active region;

forming a bottom electrode having an area overlying the metal interlevel interconnect;

forming a colossal magnetoresistance (CMR) memory film overlying the bottom electrode, having an asymmetric area; and,

forming a top electrode having an area, less than the bottom electrode area, overlying the CMR memory film.

[[14]] 15. (currently amended) A method for programming an asymmetric-area memory cell using bipolar and unipolar pulses, the method comprising:

applying a first voltage pulse with a first polarity to a memory cell top electrode;

in response to the first pulse, creating a low resistance in an asymmetrical-area colossal magnetoresistance (CMR) memory film;

applying a second voltage pulse with a second polarity, opposite of the first polarity, to the memory cell top electrode; and,

in response to the second pulse, creating a high resistance in the asymmetric-area CMR memory film;

applying a third pulse, having the same polarity as the second pulse, and a pulse width of greater than 1 microsecond; and,

in response to the third pulse, creating a low resistance in the CMR memory film.

[[15]] 16. (currently amended) The method of claim [[14]] 15 wherein creating a low resistance in the CMR memory film in response to the first pulse includes creating a low resistance in a narrow-area region of the asymmetric-area CMR memory film; and,

wherein creating a high resistance in the CMR memory film in response to the second pulse includes creating a high resistance in the narrow-area region of the asymmetric-area CMR memory film.

[[16]] 17. (currently amended) The method of claim [[15]] 16 wherein creating a low resistance in the CMR memory film in response to the first pulse includes creating a resistance in the range of 1000 to 10k ohms; and,

wherein creating a high resistance in the CMR memory film in response to the second pulse includes creating a resistance in the range of 100k to 10M ohms.

[[17]] 18. (currently amended) The method of claim [[16]] 17 wherein applying [[a]] the first pulse with [[a]] the first polarity to the memory cell top electrode includes applying a voltage pulse with a width in the range of 5 to 500 nanoseconds (ns); and,

wherein applying [[a]] the second pulse with [[a]] the second polarity to the memory cell top electrode includes applying a voltage pulse with a width in the range of 5 to 500 ns.

[[18]] 19. (currently amended) The method of claim [[17]] 18 wherein the CMR memory film has a thickness in the range of 50 to 350 nanometers; and,

wherein applying [[a]] the first pulse with [[a]] the first polarity to the memory cell top electrode includes applying a pulse with a voltage amplitude in the range of 2 to 6 volts; and,

wherein applying [[a]] the second pulse with [[a]] the second polarity to the memory cell top electrode includes applying a pulse with a voltage amplitude in the range of 2 to 6 volts.

[[19]] 20. (currently amended) The method of claim [[15]] 16 wherein ~~includes~~ creating a low resistance in a narrow-area region of the asymmetric-area CMR memory film in response to the first pulse includes creating a low resistance in response to a first electric field in the narrow-area region of the CMR memory film, and a second electric

field, with a field intensity less than the first field, in a wide-area region of the CMR memory film; and,

wherein includes creating a high resistance in a narrow-area region of the asymmetric-area CMR memory film in response to the second pulse includes creating a high resistance in response to a third electric field in the narrow-area region of the CMR memory film, opposite in polarity to the first field, and a fourth electric field, with a field intensity less than the third field, in a wide-area region of the CMR memory film.

[[20]] 21. (currently amended) The method of claim [[15]] 16 wherein applying [[a]] the first pulse with [[a]] the first polarity to the memory cell top electrode includes applying a positive polarity pulse;

wherein creating a low resistance in a narrow-area region of the asymmetric-area CMR memory film includes creating a low resistance in a narrow-area region adjacent the top electrode;

wherein applying [[a]] the second pulse with [[a]] the second polarity to the memory cell top electrode includes applying a negative polarity pulse; and,

wherein creating a high resistance in a narrow-area region of the asymmetric-area CMR memory film includes creating a high resistance in a narrow-area region adjacent the top electrode.

21-34. Canceled